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RBA8100-80902-206

Job Sheet 193905



Part No: RBA8100-80902-206

Job Qty: 3 pcs

Part Name: Wrench Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/24/19

Job Tracking No:

Due Date: 6/24/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBA8100-80902 Rev 4 IPP Rev. A 19.04.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	3 pcs	6/24/19		0.00	0.30	Small Fab - 1		Bn
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	3 pcs	6/24/19		0.00	0.00	QC 5 - 10		DAS JUN 27 2019 40 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	QC 8	3 pcs	6/24/19		0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		

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N/R

QC 8 - 33

QC 8 - 35

QC 8 - 39

QC 8 - 4

QC 8 - 44

QC 8 - 45

QC 8 - 49

QC 8 - 58

QC 8 - 8

QC 8 - 9

QC 8 - 68

QC 8 - 67

QC 8 - 1 (A)

QC 8 - 47

QC 8 - 40

QC 8 - 52

QC 8 - 23

130 Packaging 3-1 - Stock - B4B 3 pcs

6/24/19

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

Packaging 3 - 27 - B4B

Packaging 3 - 28 - B4B

Packaging 3 - 29 - B4B

Packaging 3 - 30 - B4B

Packaging 3 - 31 - B4B

Packaging 3 - 32 - B4B

Packaging 3 - 33 - B4B

Packaging 3 - 34 - B4B

Packaging 3 - 35 - B4B

Packaging 3 - 36 - B4B

DAS
28
9-89

140 QC 21 - SA

3 pcs

6/24/19

0.00 0.00

QC 21 - SA - 21

QC 21 - SA - 70

QC 21 - SA - 53

DAS
21
9-89

JUL 02 2019

Part Op 100 - Small Fab-9 (Small Fab) Assemble as per drawing.
 Descriptions: 110 - QC5 (QC5- Inspect part completeness to step on W/O)
 120 - QC8 Machining-5 (QC8- Inspect parts - second check)

GA173

130 - Packaging3-2 (Identify as per dwg & Stock Location: _____) Identify and Stock
 140 - QC21 (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBA8100-80902-201	Wrench 173	3 pcs (1 ea)	100-Small Fab - 1	5188190
RBA8100-80902-202	Dowel Pin (Modified B/O) 173	6 pcs (2 ea)	100-Small Fab - 1	5184592

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	RBA8100-80902-201	3	7	0
	RBA8100-80902-202	6	8	0

Part Specifications

Specifications could not be found.

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Container No: S194449



Part: RBA8100 - 80902 - 206

Job No: 193905

Serial No/Batch: S194449

Revision: 4

Inspector:

Exp Date:

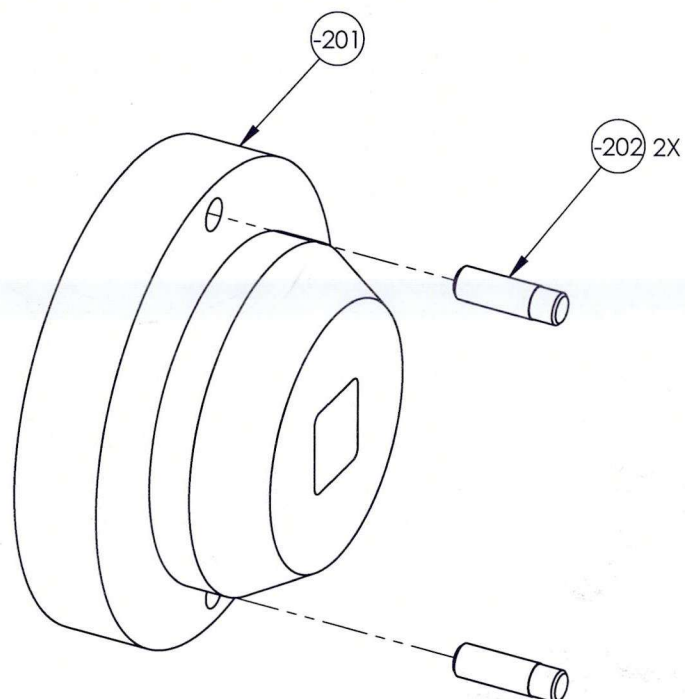
Instructions:

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 www.dartaerospace.com

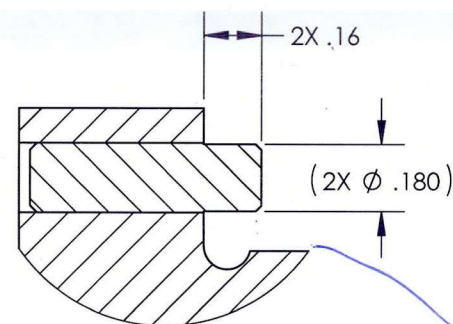
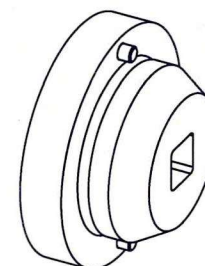
Date: 06/27/19

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
4	15-0297	-206 ADDED DWG.	9/16/2015	DPD
				JAG



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 193905 M15
1904-24



PIN DETAIL
SCALE 2 : 1

-206
WRENCH ASSY.

DART AEROSPACE	
TITLE WRENCH - FUEL CELL ASSY	
DWG NO. RBA8100-80902-206	REV 4
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: COLE APPROVED: <i>D Weid</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL MD
SCALE 1:1	DATE 7/30/2004
SHEET 4 OF 9	